# Ceramic Materials Research and Development



# SUNTECH ADVANCE CERAMICS (SHENZHEN) CO., LTD

SUNTECH APPLIED MATERIALS(HEFEI) CO.LTD

**China Leading Advanced Ceramic Material** 

**R&D** and Solution Provider

Semiconductor consumables + Electronic ceramic component + precision equipment/High-end cosmetic packaging materials/medical apparatus and instrument/Ceramic structural parts for food equipment



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Suntech Advanced Ceramics (ShenZhen) Co.,Ltd.

# **Company Info**



# 1.1 About Us



- Founded in April 2006 in Shenzhen China. Established
   Department of Ceramics in December 2006.;
- Hefei Production and R&D Research Centre completed in 2022;
- Main Business: Research, development, and production of advance precision ceramic products & materials
- Preparation of ceramic powders => feed stock => molding => sintering => Ultraprecision machining.
- Vertical Integrated Manufacturing





# 1.2 Development History





2006~

Advance precision ceramic products & materials

2017~

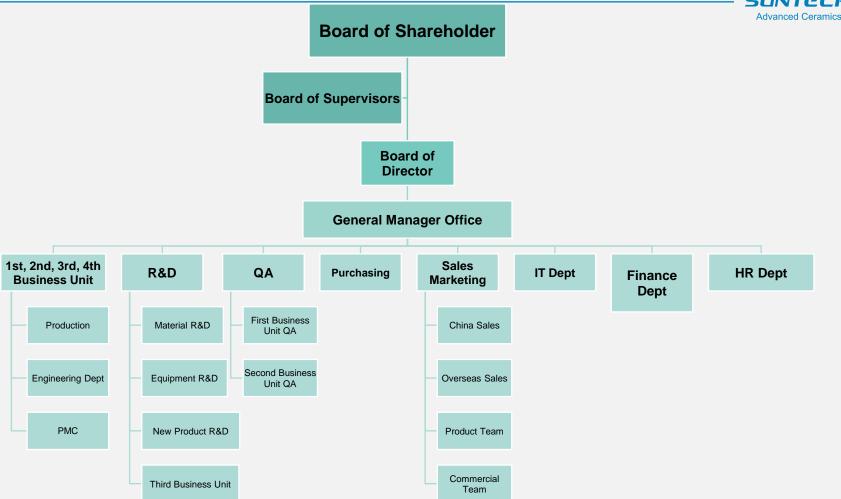
Semiconductor Consumables R&D

2020~

Research and development of multilayer co-fired ceramics

# 1.3 Organization Chart





# 1.4 Management team





Chairman, General Manager

International Business
 Administration, Shanghai
 Institute of Foreign Trade

#### **Work Experience**

- International Sales Manager
- Mitsui (Shenzhen), Sales
   Manager, South China
- UIC, Asia Pacific Business
   Development Manager



**Deputy Chairman** 

• University of Surrey MBA

#### **Work Experience**

- FORD MOTOR COMPANY, R&D Engineer
- National Semiconductor, Marketing Engineer
- HongKong Memec, Regional manager
- UIC, Asia Pacific Sales
   Director



Director, Deputy General Manager

- Doctor of Materials,
   Guangdong University of
   Technology
- Master of Mechanical
  Engineering, University of
  Science and Technology of
  China
- Bachelor of Mechanical Design, Hunan University

#### **Work Experience**

- R&D Engineer
- · UIC, R&D Engineer



Prof Fu R&D Director

- PhD in Mechanical Engineering, Hong Kong University of Science and Technology
- Master of Materials, Institute of Metal Research, Chinese Academy of Sciences
- Jilin University, Bachelor of Science in Physics

#### **Work Experience**

 ASM Technology Hong Kong Ltd, Material Technology R&D Department Manager (Rich experience in material research and development)



ਹਾਂਦਾਸ਼ Director, Deputy General Manager

 Xi An Telecommunication College, Computer Application Major

#### **Work Experience**

Foxconn Group CMMG
 Business Division, SMT
 section manager (Having
 10 Years and above
 production experience in
 Precision Ceramics)

# 1.5 Company honor and qualifications











China High Tech

Enterprise

Recognition in

2014,2017,2020

China "Little Giant"

Enterprise

Recognition

Shenzhen Specialty Small

Medium Enterprise

Recognition

Suntech Capilaries
Product Categorized as
Anhui Province 2022

**First New Material** 



80+ Patents in Advanced
Ceramic R&D. 46 item as
Authorized invention, 10 utility
model patents, 4 PCT international
patents, 2 US Patents, 1 scientific and
technological achievement
recognition



The only China Ceramic Industry recognized by NSF USA



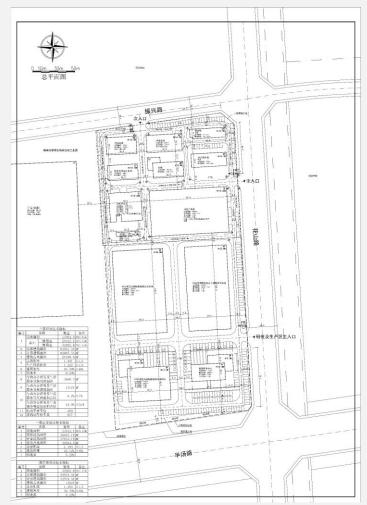
Joint Advanced Ceramic
Lab with Guangdong
University of Technology





# 2.1 Anhui Province, Hefei Factory







Phase 1 Key indicators				Phase 2 Key indicators			
No	Description	Quantity	Remarks	No	Description	Quantity	Remarks
1	Site Area	23,412.1m <sup>2</sup>	5.78 Acre	1	Site Area	34,492.8	8.52 Acre
2	Actual floor area	26,657.2	m²	2	Actual floor area	54,934.3	m²
3	Capacity building area	27,953.2	m²	3	Capacity building area	54,934.3	m²
4	Building area	10,564.6	m²	4	Building area	14,624.0	m²
5	Gross plot ratio	1.194	>1.2	5	Gross plot ratio	1.593	>1.5
6	Building density	45.12%	>40%	6	Building density	42.40%	>40%
7	Greenery Ratio	9.20%		7	Greenery Ratio	9.20%	

# Ceramic Materials Research and Development



# SUNTECH APPLIED MATERIALS(HEFEI) CO.LTD

In Operation Since: 2022

Staff count: 400-500

Address: No 11, Huashan Road, Chaohu, Heifei, Anhui, China



# Ceramic Materials Research and Development





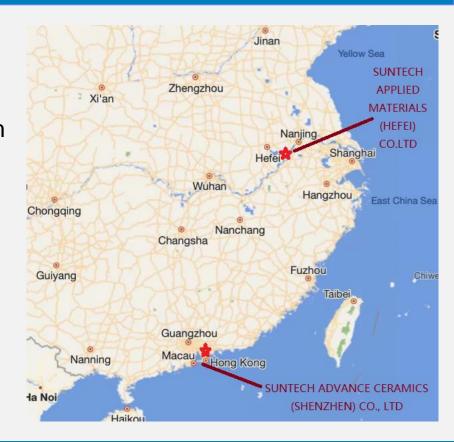
- 1. Hefei Xinqiao international Airport 120 km
- 2. Nanjing International Airport 110km



HSR to Shanghai: 2 hours 50 mins



BYD, Cherry, Renewableenergy related industry



# 2.2 Manufacturing Process



Raw Material

 $\Longrightarrow$ 

Mixing



Molding



Debinding

#### Raw material 1:

- Made in Germany or Japan
- High purity
- High hard-wearing
- Heat resistant



#### Raw material 2:

 Self-developed binder and lubricant



#### Equipment:

 Suntech-improved mixing machine and crushing machine





## Conditions(mixing):

- Sealed or semi-tight
- Cycle is approximately 8 hours
- Temperature of approx. 200 degrees Celsius

## Equipment:

- Modified molding machine
- Horizontal High Pressure Injection Molding



- Appropriate injection speed and pressure
- Barrel temperature of approx. 160 degrees
- Mold temperature of approx 60 degrees C

## Equipment:

 Customized debinding machine



#### Conditions:

- Cycle is approximately 72 hours
- Temperature of about 1000 degrees C.

# 2.2 Manufacturing Process



Sintering



Polishing/ Cleaning



QC/Packing

## Equipment:

 Continuous Belt and Batch Furnace



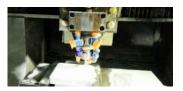


## Conditions:

- Cycle of approximately 60 hours
- Temperature of about 1400-1600 degrees C

## Equipment:

Surface Grinding, Centerelss Grinding, Internal Grinding Machine, Precision Carving Machine.



#### Conditions:

- Machining accuracy of 8 microns, surface roughness reaching Ra0.02µm, with 0.005MM flatness
- 19 Micron micro-hole machining diameter.

## Equipment:

- Centrifugal polishing machine, Vibratory Thumbling Machine
- Ultrasonic cleaner and dryer





#### **Conditions**

- Depending on the surface requirements, polishing media such as SiC, Al2O3, ZrO2 are used.
- Cleaning of approx. 1 hour and drying of approx. 30 minutes

## **Equipment:**

- Coordinate Measuring Machine (CMM), Two Dimension Tester, Surface Roughness Tester, Etcs
- Recyclable cushioning packages





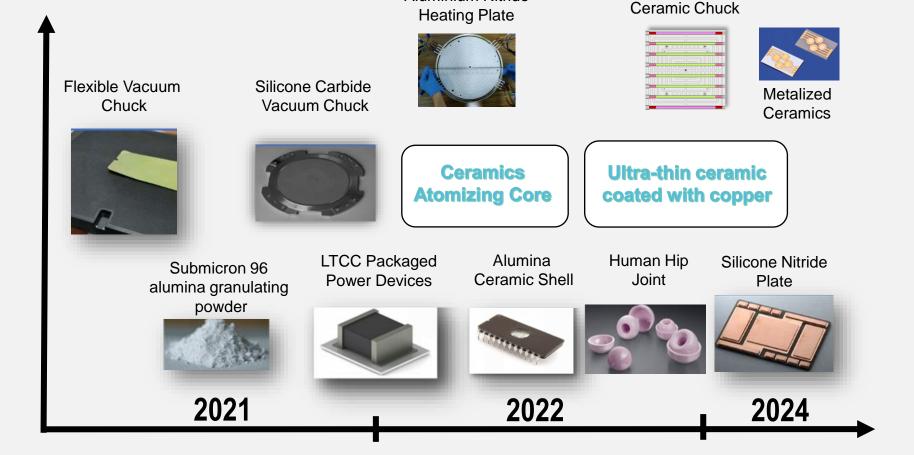
#### Conditions:

 Temperature and humidity controlled, ISO Class Cleanroom for specialty products

# 2.3 2021~2024 New product development roadmap



**Heated Porous** 



Aluminium Nitride





# 3.1 Main Products



## Semiconductor Consumables



Capillary, Spring Nozzle, EFO Wand

# Semiconductor Equipment Parts & Component



Tube, Ceramic
Plates, Ceramic
Cap, Ceramic
Ring, vacuum chuck

# Precision Equipment Parts



Mechanical Bearing, Ceramic SMT Nozzle Tip, Laser Equipment Parts, Ceramic Shaft, Renewal Energy Equipment Parts

# **Design Parts**



High-end cosmetic



packaging materials, Smart Wearables

#### Medical Instruments Parts



Piston、
Shear Valve,



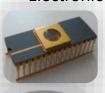
Syringe

#### **Others Component**



Beverage
Processing
Machinery Parts,
Coffee Machine
Ceramic Blade

#### **Electronic Ceramic Parts**



Plate, Ceramic Heating Plate, Ceramic Encapsulation

**Aluminium Nitride Basel** 





# 3.2 Customer Base































Suntech Advanced Ceramics (ShenZhen) Co.,Ltd.



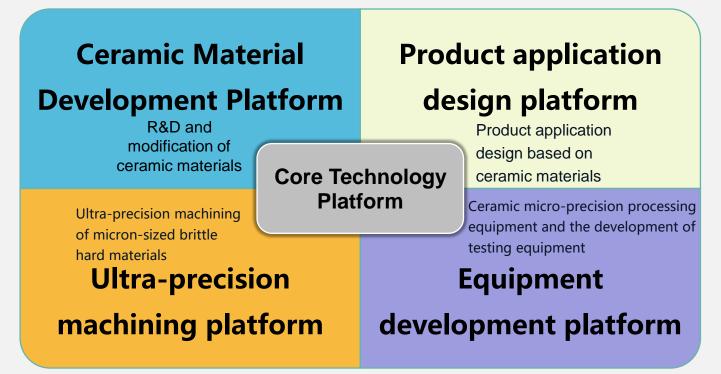
# **Core Competence**



# 4.1 Core Platform



Establishment of four core technology platforms from 17 years of Advanced
 Ceramic Materials and Application Technology Research



# 4.2 Material research and development capabilities



## Field of Material Research

Porous Ceramic Material Anti-static Ceramic Material

Conductor
Ceramic Materials

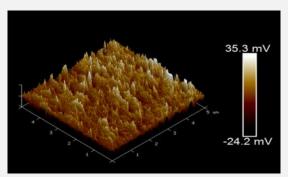
Precision silicon carbide ceramic material

Processable Ceramic materials Colored Ceramic Material Ceramic metallization (molybdenum manganese method)

Ultra-thin Transparent ceramic material (0.04mm thickness)

Special application materials for zirconia ceramics and alumina ceramics

## Surface feature and roughness detection test



State-of-the-art characterization equipment to accurately detect surface roughness of products down to nanometer accuracy.

### Comparison of material properties by manufacturer

Manufacturer	Color	Average grain size (µm)	Density (g/cm3)	Hardness (HV)
Suntech	White	<0.6	>4.3	>2100
Α	White/Pink	<0.9	4.25	<1900
В	White/Pink	<0.9	4.25	<2100
С	White	<1.2	4.3	<1920
D	White	<1.2	4.3	<1850

# 4.3 Ability in Basic Material Modification and Forming Process



- □ Development of modification process of raw materials specific to application requirements
- Alumina, Zirconia
- Aluminium Nitride, SiliconCarbide
- Alumina Toughened Zirconia(ATZ)
- Porous ceramics( Multi-Material)

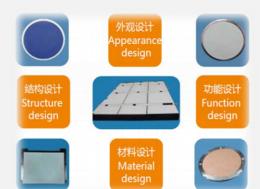
- □ Develop molding process

  for materials specific to

  application requirements
- Dry Pressing
- Injection Molding
- Cold Isostatic Pressing
- Hot Isostatic Pressing
- Tape Casting
- Gel Casting

# 4.4 Professional ceramic product design and development ability





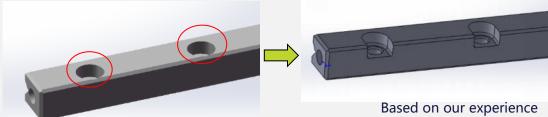
- Technical support of sales department: to provide customers with professional ceramic product design services
- Engineering technology: responsible for new product development
- Molding technology: according to different needs, design different molding processes
- Machining technology: responsible for the machining technology of brittle hard materials

# SUNTECH customer design suggestion case

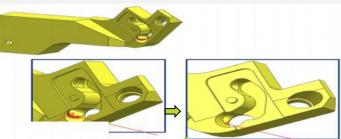
**Client A: World leading direct drive motor equipment factory** 

Client original design scheme

**SUNTECH suggested solution** 



Client B: Top manufacturer of Semiconductor packaging equipment



The red shows the chamfer, the mold cannot be demolded

Based on our experience of ceramic machining, in order to facilitate processing and control costs, it is recommended that customers change the design structure.

Suggested the solution to remove the chamfer, to facilitate production and processing

# 4.5 Ultra-precision machining capability of ultra-brittle hard materials







For products with complex structures, the program is set for automatic processing, which can well control the processing accuracy and position. The machining accuracy can reach 0.008mm, and surface roughness reaching RAO.4µm



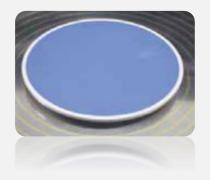
# Ceramic micro-hole machining

For specialty ceramic with ultrahigh precision and tiny holes, we automatically process small holes and precisely control the size and roundness. The processing diameter is 0.021 --0.06mm, the diameter accuracy is 0.002mm, the concentricity is 0.005mm, and the surface roughness can reach 0.2µm



#### Mirror polished alloy surface

Precision polishing of small size alloy plane, surface roughness reaching Ra0.02μm, with 0.005MM flatness



# High Precision Machining Planes

- 4 inch diameter processing flatness reaching 0.003mm,
- 6 inch diameter processing flatness reaching 0.003mm,
- 8 inch diameter processing flatness reaching 0.005mm,
- 12-inch diameter processing flatness reaching 0.005~0.010mm

# 4.6 Independent design and manufacturing capability of Special Precision Ceramic Equipment



# Self Developed Equipment



# **Automated Holes Inspection Machine**

Used for hole detection of shaft sleeve, precision of 0.005mm, Auto Baiting, Auto defects detection and segregation.



# Mini Grinding Machine

It is used for precision grinding of the outer cone surface of the conical tube.



# Automated Loading Machine

For automatic loading of cone tube products, using servo control, full self-loading and automatic plating, saving manpower and high efficiency.



#### **Process cleaning machine**

It is used in high-pressure water cleaning and air drying processes, and is suitable for splitting semi-finished products. The cleaning and drying of parts is automatically completed through manual loading and unloading of a single set of fixtures, and the system water is recycled through an automatic filtration system.

# 4.7 All-Rounded Quality Control ability



	Incoming Inspection (IQC)	In process quality control (IPQC)	Final Quality Control (FQC)	Open-box inspection (OQC)
Supplier Quality Engineer (SQE)	Incoming quality management	Incoming quality management		
Process Quality Engineer (PQE)		Process quality management	Process quality management	Process quality management
Customer Service (CS)	Understanding customer's needs	Understanding customer's needs	Understanding customer's needs	Customer service and complaints handling
Design Quality Engineer (DQE)	New product quality management			

The QA department consists of process quality engineer, incoming inspection, process inspection, product final inspection, unpacking inspection, design engineer, and customer service module.

Their respective responsibilities are as follows:

- 1. **Process Quality Engineer:** Responsible for the analysis and improvement of non-conforming products, including quality projects, customer complaint handling, new product introduction quality control, product quality maintenance, product certification, etc.
- 2. **Incoming Inspection & Supplier Quality Engineer:** Responsible for the incoming inspection of all purchased production materials of the company and the management of the company's suppliers.
- 3. **Process inspection:** Responsible for the process inspection and control of the company's production workshops, including process first inspection, patrol inspection, testing and audit.
- 4、 Final inspection of finished products: Responsible for the final inspection of all products and CSL-1 inspection of products;
- 5、 Open-box Inspection: Responsible for all product shipment inspection and customer return inspection, assist customer service in related enquiries;

# 4.8 Comprehensive information operation guarantee ability



 Suntech introduces one of the world's most advanced ERP solutions, including predictive analytics, collaboration, lean manufacturing tools, and integration options. Continuously improve customer service, improve production and quality, better coordinate after-sales service and maintenance, and collaborate more effectively.



Infor Factory Track<sup>TM</sup>

 Infor Factory Track™ is an end-to-end manufacturing automation solution that helps companies streamline production, properly control material inventory, accelerate inventory operations, effectively control labor costs, and ERP integration to provide visibility and insight to understand true costs, improve turnaround times and meet customer expectations for on-time delivery.

## **Highlights**

- Bar code processing
- Real time Production Monitoring
- Job item transactions
- Real-time exception information feedback
- Workforce data collection



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